

Date: March 29, 2011

### Product # **AXY0382**

Product Line: DURASPAR 440  
 Product Description: DURASPAR 440 1E1950A CATERPILLAR YELLOW ENAMEL

<b>Specifications</b>	
<b>Physical Properties:</b>	
Viscosity (Öst CUP #4):	22 - 25 Seconds
Weight Per Gallon (Theoretical):	4.22 kg./gallon = 1.11 kg./ltr.
Solids by Weight (Theoretical):	53.27 %
Solids by Volume (Theoretical):	40.41 %
Weight of Total Volatiles:	46.73 %
% Water (Theoretical):	0.00 %
% Exempt Solvents (Theoretical):	0.00 %
HAPs Content:	0.55 lbs./solid gallon
VOC per gal. Coating Solids (Theoretical):	10.76 lbs VOC/gallon solid
<b>Substrate/Pretreatment:</b>	
Substrate/Pretreatment:	STEEL- IRON PHOSPHATE
Reduction:	NONE
Reduction Solvent:	NA
Application:	SPRAY
Clean-Up Solvent:	BUTYL ACETATE
Cure Cycle:	Air Dry: 90 Minutes at 25°C Force Dry: 60 Minutes at 82°C
<b>Film Properties:</b>	
Dry Film Thickness:	38 - 45µm (micron)
Gloss (60 degrees):	80 MINIMUM
Gloss (20 degrees):	NA
Coverage at 25µm DFT:	15.9 m <sup>2</sup> /ltr.
Comments:	
	AU 0025

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